

FORM PTO-1390 (Modified) (REV 11-2000)		U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE		ATTORNEY'S DOCKET NUMBER
TRANSMITTAL LETTER TO THE UNITED STATES DESIGNATED/ELECTED OFFICE (DO/EO/US) CONCERNING A FILING UNDER 35 U.S.C. 371				12075US03
INTERNATIONAL APPLICATION NO. PCT/US00/06254		INTERNATIONAL FILING DATE 10 March 2000		U.S. APPLICATION NO. (IF KNOWN, SEE 37 CFR 09/936465
				PRIORITY DATE CLAIMED 12 March 1999
TITLE OF INVENTION				
BEVERAGE CONTAINER CLOSURE AND SEALANT LAYER MATERIAL				
APPLICANT(S) FOR DO/EO/US				
NASEEM, Homaira and O'HARA, Charles J.				
Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:				
<ol style="list-style-type: none"> 1. <input checked="" type="checkbox"/> This is a FIRST submission of items concerning a filing under 35 U.S.C. 371. 2. <input type="checkbox"/> This is a SECOND or SUBSEQUENT submission of items concerning a filing under 35 U.S.C. 371. 3. <input type="checkbox"/> This is an express request to begin national examination procedures (35 U.S.C. 371(f)). The submission must include items (5), (6), (9) and (24) indicated below. 4. <input type="checkbox"/> The US has been elected by the expiration of 19 months from the priority date (Article 31). 5. <input checked="" type="checkbox"/> A copy of the International Application as filed (35 U.S.C. 371 (c) (2)) <ol style="list-style-type: none"> a. <input checked="" type="checkbox"/> is attached hereto (required only if not communicated by the International Bureau). b. <input type="checkbox"/> has been communicated by the International Bureau. c. <input type="checkbox"/> is not required, as the application was filed in the United States Receiving Office (RO/US). 6. <input type="checkbox"/> An English language translation of the International Application as filed (35 U.S.C. 371(c)(2)). <ol style="list-style-type: none"> a. <input type="checkbox"/> is attached hereto. b. <input type="checkbox"/> has been previously submitted under 35 U.S.C. 154(d)(4). 7. <input type="checkbox"/> Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371 (c)(3)) <ol style="list-style-type: none"> a. <input type="checkbox"/> are attached hereto (required only if not communicated by the International Bureau). b. <input type="checkbox"/> have been communicated by the International Bureau. c. <input type="checkbox"/> have not been made; however, the time limit for making such amendments has NOT expired. d. <input type="checkbox"/> have not been made and will not be made. 8. <input type="checkbox"/> An English language translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)). 9. <input type="checkbox"/> An oath or declaration of the inventor(s) (35 U.S.C. 371 (c)(4)). 10. <input type="checkbox"/> An English language translation of the annexes of the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371 (c)(5)). 11. <input checked="" type="checkbox"/> A copy of the International Preliminary Examination Report (PCT/IPEA/409). 12. <input checked="" type="checkbox"/> A copy of the International Search Report (PCT/ISA/210). 				
*Items 13 to 20 below concern document(s) or information included: <ol style="list-style-type: none"> 13. <input type="checkbox"/> An Information Disclosure Statement under 37 CFR 1.97 and 1.98. 14. <input type="checkbox"/> An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included. 15. <input type="checkbox"/> A FIRST preliminary amendment. 16. <input type="checkbox"/> A SECOND or SUBSEQUENT preliminary amendment. 17. <input type="checkbox"/> A substitute specification. 18. <input type="checkbox"/> A change of power of attorney and/or address letter. 19. <input type="checkbox"/> A computer-readable form of the sequence listing in accordance with PCT Rule 13ter.2 and 35 U.S.C. 1.821 - 1.825. 20. <input type="checkbox"/> A second copy of the published international application under 35 U.S.C. 154(d)(4). 21. <input type="checkbox"/> A second copy of the English language translation of the international application under 35 U.S.C. 154(d)(4). 22. <input checked="" type="checkbox"/> Certificate of Mailing by Express Mail 23. <input checked="" type="checkbox"/> Other items or information: 				

U.S. APPLICATION NO. (IF KNOWN, SEE 37 CFR 09/936465	INTERNATIONAL APPLICATION NO. PCT/US00/06254	ATTORNEY'S DOCKET NUMBER 12075US03
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24. The following fees are submitted:

BASIC NATIONAL FEE (37 CFR 1.492 (a) (1) - (5)) :

<input type="checkbox"/> Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO and International Search Report not prepared by the EPO or JPO	\$1000.00
<input checked="" type="checkbox"/> International preliminary examination fee (37 CFR 1.482) not paid to USPTO but International Search Report prepared by the EPO or JPO	\$860.00
<input type="checkbox"/> International preliminary examination fee (37 CFR 1.482) not paid to USPTO but international search fee (37 CFR 1.445(a)(2)) paid to USPTO	\$710.00
<input type="checkbox"/> International preliminary examination fee (37 CFR 1.482) paid to USPTO but all claims did not satisfy provisions of PCT Article 33(1)-(4)	\$690.00
<input type="checkbox"/> International preliminary examination fee (37 CFR 1.482) paid to USPTO and all claims satisfied provisions of PCT Article 33(1)-(4)	\$100.00

ENTER APPROPRIATE BASIC FEE AMOUNT =

\$860.00

Surcharge of **\$130.00** for furnishing the oath or declaration later than months from the earliest claimed priority date (37 CFR 1.492 (e)).

20 30

\$0.00

CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE	
Total claims	13 - 20 =	0	x \$18.00	\$0.00
Independent claims	3 - 3 =	0	x \$80.00	\$0.00

Multiple Dependent Claims (check if applicable).

\$0.00

TOTAL OF ABOVE CALCULATIONS = **\$860.00**

<input type="checkbox"/> Applicant claims small entity status. (See 37 CFR 1.27). The fees indicated above are reduced by 1/2.	\$0.00
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SUBTOTAL = **\$860.00**

Processing fee of \$130.00 for furnishing the English translation later than months from the earliest claimed priority date (37 CFR 1.492 (f)).	<input type="checkbox"/> 20 <input type="checkbox"/> 30	\$0.00
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TOTAL NATIONAL FEE = **\$860.00**

Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31) (check if applicable).	<input type="checkbox"/> \$0.00
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TOTAL FEES ENCLOSED = **\$860.00**

Amount to be: refunded	\$
charged	\$

- A check in the amount of **\$860.00** to cover the above fees is enclosed.
- Please charge my Deposit Account No. _____ in the amount of _____ to cover the above fees. A duplicate copy of this sheet is enclosed.
- The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. **13-0017** A duplicate copy of this sheet is enclosed.
- Fees are to be charged to a credit card. **WARNING:** Information on this form may become public. Credit card information should not be included on this form. Provide credit card information and authorization on PTO-2038.

NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.

SEND ALL CORRESPONDENCE TO:

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SIGNATURE

Robert W. Fiesler

NAME

Reg. No. 31,826

REGISTRATION NUMBER

September 12, 2001

DATE

BEVERAGE CONTAINER CLOSURE AND SEALANT LAYER MATERIAL

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Field Of The Invention

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The present invention relates to thermoplastic materials used to mold beverage container closures and sealant layers. More particularly, the present invention relates to thermoplastic materials having improved gas barrier properties.

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An important property of beverage container closure and sealant layer materials is the barrier or permeability of the materials. In this regard, traditional polypropylene and polyethylene closure and sealant materials were developed without primary regard for their gas barrier properties. More recently, efforts have been made to develop improved closure and sealant materials having lower permeability to oxygen and carbon dioxide. Such improved materials would be preferred for beverage containers, especially carbonated beverage containers, for which extended shelf life and beverage quality is demanded.

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It has been found that the addition of

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nanocomposite, montmorillonite clay to thermoplastic materials used in the molding of beverage container closures and sealant layers improves the barrier properties of the materials. Specifically, the addition of montmorillonite clay decreases the permeability of such thermoplastic materials to oxygen and carbon dioxide.

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Summary Of The Invention

A melt-processible composition for molding closures for beverage containers has improved gas barrier properties. The composition comprises:

- (a) a thermoplastic base polymeric material;
- (b) a quantity of layered magnesium aluminum silicate clay having platelets with a diameter of approximately 1 micron.

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In the preferred closure composition, the thermoplastic base polymeric material comprises a polyolefin such as polypropylene, polyethylene and/or a copolymer comprising propylene and ethylene monomeric units.

The layered magnesium aluminum silicate clay is preferably a nanocomposite, montmorillonite clay.

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A melt-processible composition for molding sealant layers for beverage containers also has improved gas barrier properties. The composition comprises:

- (a) a thermoplastic base polymeric material;
- (b) a quantity of layered magnesium aluminum silicate clay having platelets with a diameter of approximately 1 micron.

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In the preferred sealant layer composition, the thermoplastic base polymeric material comprises ethylene

vinyl acetate copolymer, polyethylene (linear low density polyethylene, low density polyethylene, ultra-low density polyethylene, and high density polyethylene), styrene ethylene butadiene styrene polymer (commercially available from Shell under the trade designation KRATON®), styrene butadiene styrene polymer, ethylene propylene diene monomer, and metallocene polymers. The layered magnesium aluminum silicate clay is preferably nanocomposite, montmorillonite clay.

A method of decreasing the gas permeability of a thermoplastic material comprises introducing a quantity of layered magnesium aluminum silicate clay into the material. The preferred magnesium aluminum silicate clay is nanocomposite, montmorillonite clay.

Detailed Description Of The Preferred Embodiments

Polypropylene-based thermoplastic compositions, suitable for molding beverage container closures, were prepared using the following formulations:

Sample No. 98-006 control:

<u>Material</u>	<u>Chemical Composition</u>	<u>Parts by Weight</u>
Montell CA 012	Polypropylene copolymer	97
5019466JEMB	White color masterbatch	3

Sample No. 98-006 B:

<u>Material</u>	<u>Chemical Composition</u>	<u>Parts by Weight</u>
Montell CA 012	Polypropylene copolymer	95
5019466JEMB	White color masterbatch	3
Cloisite 25 A	Nanocomposite clay	3 to 10

The oxygen permeability for plaques (30 mils nominal thickness) of each of the above samples was measured on a Mocon Ox-Tran 10/50A analyzer at 23.2°C and 0% relative

humidity. The system was purged for 2 hours and each plaque was conditioned in a 100% oxygen atmosphere overnight prior to testing. Test area was 50 cm². Oxygen permeability was measured on three plaques for each sample and the results were averaged and reported below:

<u>Sample</u>	<u>Oxygen Permeability (cc/m²/day)</u>
98-006 control	110.8
98-006 B	90.6

The above results showed that the addition of nanocomposite, montmorillonite clay to the polypropylene copolymeric thermoplastic base material decreased the oxygen permeability of the material by approximately 18%.

Ethylene-vinyl acetate (EVA) thermoplastic compositions, suitable for molding beverage container liners, were prepared using the following formulations:

Sample No. 240-6C control:

<u>Material</u>	<u>Chemical Composition</u>	<u>Parts by Weight</u>
UE 655	9% EVA 2 melt index	15
UE 635	9% EVA 9.8 melt index	85
Escorene 3505G	Polypropylene homopolymer 400 melt index	5
Crodamine ER	Erucamide	1
Aldo MS	Glycerol monostearate	0.1

Sample No. 97-692:

<u>Material</u>	<u>Chemical Composition</u>	<u>Parts by Weight</u>
UE 655	9% EVA 2 melt index	5 to 15
UE 635	9% EVA 9.8 melt index	80 to 100
Escorene 3505G	Polypropylene homopolymer 400 melt index	3 to 10
Crodamine ER	Erucamide	0.5 to 2.0

Cloisite 25 A Nanocomposite clay 3 to 10
Aldo MS Glycerol monostearate 0.1 to 0.5

The oxygen permeability for plaques (30 mils nominal thickness) of each of the above samples was measured on a Mocon Ox-Tran 10/50A analyzer at 23.2°C and 0% relative humidity. The system was purged for 2 hours and each plaque was conditioned in a 100% oxygen atmosphere overnight prior to testing. Test area was 50 cm². Oxygen permeability was measured on three plaques for each sample and the results were averaged and reported below:

<u>Sample</u>	<u>Oxygen Permeability (cc/m²/day)</u>
240-6C control	343.8
97-692	302.2

The above results showed that the addition of montmorillonite clay to the EVA thermoplastic base material decreased the oxygen permeability by approximately 12%.

The permeability to carbon dioxide, as measured in % gas loss/day, improved approximately 15% (i.e., the % gas loss/day decreased approximately 15%) with the addition of nanocomposite, montmorillonite clay.

What is claimed is:

1. A melt-processible composition for molding closures for beverage containers comprising:

5 (a) a thermoplastic base polymeric material;
(b) a quantity of layered magnesium aluminum silicate clay having platelets with a diameter of approximately 1 micron.

10 2. The composition of claim 1 wherein said thermoplastic base polymeric material comprises a polyolefin.

15 3. The composition of claim 2 wherein said polyolefin is selected from the group consisting of polypropylene, polyethylene and a copolymer comprising propylene and ethylene monomeric units.

20 4. The composition of claim 1 wherein said layered magnesium aluminum silicate clay is montmorillonite clay.

5. A beverage container closure molded from the composition of claim 1.

25 6. A melt-processible composition for molding sealant layers for beverage containers comprising:

(a) a thermoplastic base polymeric material;
(b) a quantity of layered magnesium aluminum silicate clay having platelets with a diameter of approximately 1 micron.

30 7. The composition of claim 7 wherein said

thermoplastic base polymeric material is selected from the group consisting of ethylene vinyl acetate copolymer, polyethylene, styrene ethylene butadiene styrene polymer, styrene butadiene styrene polymer, ethylene propylene diene monomer, and metallocene polymers.

5 8. The composition of claim 6 wherein said layered magnesium aluminum silicate clay is montmorillonite clay.

10 9. A beverage container sealant layer molded from the composition of claim 6.

15 10. A method of decreasing the gas permeability of a thermoplastic material, said method comprising introducing a quantity of layered magnesium aluminum silicate clay to said material.

20 11. The method of claim 10 wherein said thermoplastic material is a polyolefin.

25 12. The method of claim 11 wherein said polyolefin is selected from the group consisting of polypropylene, polyethylene and a copolymer comprising propylene and ethylene monomeric units.

13. The method of claim 10 wherein said layered magnesium aluminum silicate clay is montmorillonite clay.

DECLARATION AND POWER OF ATTORNEY

As a below-named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe that I am the original inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

**BEVERAGE CONTAINER CLOSURE AND SEALANT LAYER MATERIAL
WITH IMPROVED BARRIER PROPERTIES**

the specification of which was filed in the U.S. Patent and Trademark Office on December 19, 2001 (international filing date March 10, 2000), and assigned Serial No. 09/936,465.

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims. I acknowledge the duty to disclose information that is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, Section 1.56(a).

I hereby claim foreign priority benefits under Title 35, United States Code, section 119(a)-(d) or section 365(b) of any foreign application(s) for patent or inventor's certificate, or section 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below any foreign application(s) for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application on which priority is claimed:

International Application No. PCT/US00/06254
filed March 10, 2000.

I hereby claim the benefit under Title 35, United States Code, section 119(e) of any United States provisional application(s) listed below:

U.S. Provisional Patent Application
Serial No. 60/124,102 filed March 12, 1999.

I hereby claim the benefit under Title 35, United States Code, section 120 of any United States application(s), or section 365(c) of any PCT international application designating the United States of America, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in such prior application(s) in the manner provided by the first paragraph of Title 35, United States Code, section 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, section 1.56(a) which became available between the filing date of the prior application(s) and the national or PCT international filing date of this application:

NONE.

I hereby appoint:

George P. McAndrews	Reg. No. <u>22,760</u>
John J. Held	Reg. No. <u>21,061</u>
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the address and telephone number of each of whom is McAndrews, Held & Malloy, Ltd., 500 West Madison Street, 34th Floor, Chicago, Illinois 60661, (312) 775-8000, as our attorneys with full power of substitution and revocation to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith.

Please direct telephone calls to Robert W. Fieseler at (312) 775-8123. Please direct facsimiles to Robert W. Fieseler at (312) 775-8100.

Please address correspondence to:

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I hereby declare that all statements made herein of our own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

1-00

Full name of first inventor Homaira Naseem

Inventor's signature Homaira Naseem Date 3/19/02

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